

Date April 25, 2001

Operator 1st _____

18391 Rev. C

Name _____

Operation # 1 of 2

Next Operation Mill # 6

Qty. Ordered: 372

Qty. Received: 372

2nd _____

Machine # Mill # 8

Fixture Location : 1-F

Precision Enterprises Job # 9803

Note: Run Only 372 pcs

Check Boxes

(Place Check Mark in Appropriate Box)

Have You Read Special Information Section?

Are Move Tickets on Containers?

Is Scrap Tagged and Disposed Of Properly?

1st	2nd
<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>

Qty. of Parts Produced Today:

1st _____

2nd _____

Total Parts Produced: 312

Inspection Stamp Required?

Yes X

No _____

Place Small Dot on Surface

Black for Days - Green For Nights

Deburr all Sharp Edges, Cast or Machined. Check All Holes and Critical Dimensions After Deburring.

Quality Control To Verify Set-Up Documentation Before Production Run.

int. _____

2nd Shift Foreman To Collect and Deliver Documentation and Turn into Material Manager at the End of Shift.

SPECIAL INFORMATION: PRODUCTION

DO NOT OVERRUN....SEE HIGHLIGHTED NOTE



SPECIAL INFORMATION: INSPECTION



FILL IN GAGE NUMBERS USED TO CHECK PARTS.
LETTERS COINCIDE WITH DIMENSIONS ON PROCEEDINGS PAGES.

A	1.124 and 1.125 Plug Gage	1st _____	2nd _____	N	-	1st _____	2nd _____
B	Bore Gage	1st _____	2nd _____	O	-	1st _____	2nd _____
C	Bore Gage	1st _____	2nd _____	P	-	1st _____	2nd _____
D	.187 and .192 Gage Pin	1st _____	2nd _____	Q	-	1st _____	2nd _____
E	Height Gage	1st _____	2nd _____	R	-	1st _____	2nd _____
F	Height Gage	1st _____	2nd _____	S	-	1st _____	2nd _____
G	-	1st _____	2nd _____	T	-	1st _____	2nd _____
H	-	1st _____	2nd _____	U	-	1st _____	2nd _____
I	-	1st _____	2nd _____	V	-	1st _____	2nd _____
J	-	1st _____	2nd _____	W	-	1st _____	2nd _____
K	-	1st _____	2nd _____	X	-	1st _____	2nd _____
L	-	1st _____	2nd _____	Y	-	1st _____	2nd _____
M	-	1st _____	2nd _____	Z	-	1st _____	2nd _____