

Date April 19, 2001

Setup Foreman _____

18391 Rev. C

Machine # Mill # 8
Fixture Location 1-F
Operation # 2 of 2
Next Operation Shipping

Quality Control _____

Precision Enterprises Job # 9803

CHECK BOXES

- Are all fixtures, tooling ,ect. From last job put away?
- Are all raw castings for the new job at the machine?
- Is Tooling preset? (If no, proceed without installing tools)
- Are Blueprints, fixtures, and inspection Equip. at the machine?
- Is the table and fixtures cleaned off and free of burrs?
- Are all fixtures installed and clamped down?
- Are all fixtures indicated?
- Is the program in?

Setup Checkoff List

<input type="checkbox"/>	Is the first part ran off?	<input type="checkbox"/>
<input type="checkbox"/>	Have all adustments been made and notes left?	<input type="checkbox"/>
<input type="checkbox"/>	Are 3 Parts off and Setup Documents filled out?	<input type="checkbox"/>
<input type="checkbox"/>	Is the setup Documents up to latest Rev. ?	<input type="checkbox"/>
<input type="checkbox"/>	Is the production Documents up to latest Rev?	<input type="checkbox"/>
<input type="checkbox"/>	Is proudction Card filled out to latest Rev.?	<input type="checkbox"/>
<input type="checkbox"/>	Is the setup Book up to date with the latest Rev. ?	<input type="checkbox"/>
<input type="checkbox"/>	Are 3 Parts at Machine and Q.C. notified?	<input type="checkbox"/>

MUST CHECK 3 PARTS CONSECUTIVELY

All Dimensions Must Be Within Target Range Before Quality Control Releases for Production

SPECIAL INFORMATION: SET-UP

Run only 254 pcs.



SPECIAL INFORMATION: INSPECTION



FILL IN GAGE NUMBERS USED TO CHECK PARTS.
LETTERS COINCIDE WITH DIMENSIONS ON PROCEEDINGS PAGES.

A	Calipers	1st	2nd	N	-	1st	2nd
B	Calipers	1st	2nd	O	-	1st	2nd
C	.500 and .503 Gage Pins	1st	2nd	P		1st	2nd
D	Height Gage	1st	2nd	Q		1st	2nd
E	-	1st	2nd	R		1st	2nd
F	-	1st	2nd	S		1st	2nd
G	-	1st	2nd	T		1st	2nd
H	-	1st	2nd	U		1st	2nd
I	-	1st	2nd	V		1st	2nd
J	-	1st	2nd	W		1st	2nd
K	-	1st	2nd	X		1st	2nd
L	-	1st	2nd	Y		1st	2nd
M	-	1st	2nd	Z		1st	2nd